

## ABSTRACT OF THE DISCLOSURE

It is an object of the present invention to provide a method for fabricating a multi-layered unit for a multi-layered ceramic electronic component which can reliably prevent defects from being generated in a multi-layered ceramic electronic component and form a spacer layer in a desired manner.

A method for fabricating a multi-layered unit for a multi-layered ceramic electronic component includes a step of printing a dielectric paste containing ethyl cellulose having an apparent weight average molecular weight of 110,000 to 190,000 as a binder and at least one kind of solvent selected from the group consisting of isobornyl acetate, dihydroterpinyl methyl ether, terpinyl methyl ether,  $\alpha$ -terpinyl acetate, I-dihydrocarvyl acetate, I-menthyl acetate, I-menthone, I-perillyl acetate and I-carvyl acetate on a ceramic green sheet containing a butyral system resin as a binder in a predetermined pattern, thereby forming a spacer layer.